



# PBM-0624

## PIPE BENDING MACHINE

Robust and safe for the operator  
Wide bending range  
PTO available for mandrel feeding  
Wheel or rubber chain  
Equipped with winch for Pipe Handling  
Polyurethane lined bending sets available  
TIER IV engine option available on request



PIPELINE SOLUTIONS



# BASIC MACHINE DATA

## ENGINE

Model	Yanmar 4tnv88
Net Flywheel power	35.4 kW
Governed speed	2300 rpm
Displacement	4 in line cylinder

## REFILL CAPACITIES

Fuel tank	40L
Hydraulic oil tanks	125L

## HYDRAULIC SYSTEM

Maximum oil flow	30 liters/min
Pump pressure max	200 bar
Pump type	Variable axial piston pump



### Hydraulic or pneumatic mandrels

In addition to the full range of pipe bending machines, EPE offers pipe bending mandrel to optimize the work of the bending machines in case of light wall thicknesses, avoiding the buckling of the during bending procedures.

We offer manual (up to 14") or hydraulic mandrels with up to two motors in a wide range of sizes which can be easily fed through the dedicated PTO outlet of the bending machine.

## HYDRAULIC CYLINDERS

Outboard cylinder	2x
Inboard cylinder	2x
Wedge cylinder	1x
Clamp cylinder	1x

## UNDERCARRIAGE

Track rollers/carrier rollers	-
Track shoes standard	-

## WINCH

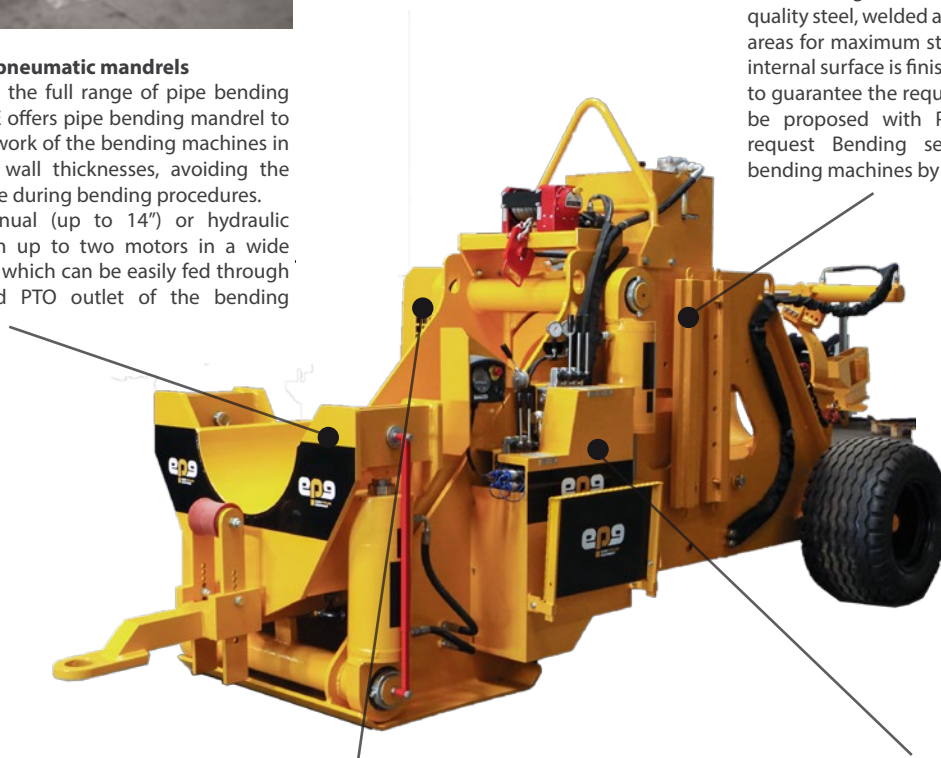
Model	hydraulic worm gear winch
Maximum operating pressure	130 bar
Maximum feed flow rate	40 lt/min
Rated line pull	2200 kg
Cable length	11 m
Cable diameter	8 mm
Maximum Speed	5,5 mt/min

## AUXILIARIES

Hydraulic PTO for mandrel	quick connect coupling 1/2"
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### Bending sets

EPE bending sets are manufactured with high quality steel, welded and reinforced in high stress areas for maximum strength and resistance. The internal surface is finished with tooling machines to guarantee the required accuracy and can also be proposed with Polyurethane lining upon request. Bending sets are compatible with bending machines by other manufacturer.



### ENGINE

Caterpillar or Yanmar diesel engines are selected as the best fitting solution according to the size of the equipment all of them including integrated filtration system, and self-stretching fan towing seals.



### OPERATOR'S PLATFORM

The position of the control platform makes EPE bending machine unique in terms of operating comfort and guarantees maximum visibility and low noise levels to the operator.

# BENDING DATA

Maximum thickness bended in function of steel type - All data are expressed for *inch/mm*

Pipe Size	X52	X60	X65	X70	Radius (feet/meter)	Max.Degree*
6/168	2/50.80	2/50.80	2/50.80	2/50.80	3.95	135
8/219	2/50.80	2/50.80	2/50.80	2/50.80	4.6	115
10/273	2/50.80	2/50.80	2/50.80	2/50.80	6.1	85
12/324	2/50.80	2/50.80	2/50.80	2/50.80	7.6	70
14/356	2/50.80	2/50.80	2/50.80	2/50.80	10.35	50
16/406	2/50.80	3.19/81	2.66/67.5	2.66/67.5	11.6	45
18/457	2.38/60.5	1.89/48	1.69/43	1.69/43	15.85	33
20/508	1.65/42	1.38/35	1.24/31.5	1.24/31.5	19.5	27
22/559	1.26/32	1.06/27	0.96/24.5	0.96/24.5	24	22
24/610	1.02/26	0.87/22	0.79/20	0.79/20	29.5	20

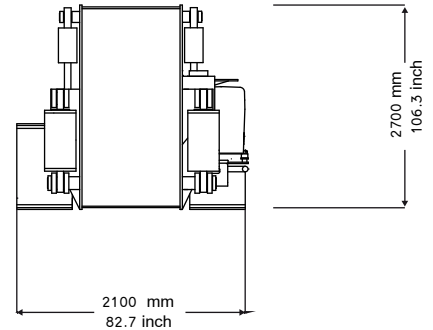
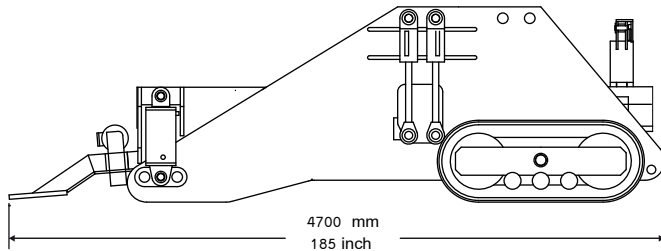
\* per 40 feet/12 meter joint



## OPTIONS

- **Bend Angle Measurement Device:** consists of three components: two of them placed at both pipe ends and the remote control is hold by the operator. Working temperature -40°C to 50°C. Device precision 1/50 grades.

# DIMENSIONS AND WEIGHTS



## DIMENSIONS

Overall length	4700 mm
Width	2100 mm
Height over exhaust	2700 mm

## TRANSPORT DIMENSIONS

Overall length	4700 mm
Width	2100 mm
Height over exhaust	2700 mm

## WEIGHTS

Operating weight	7500 kg	16670 lbs
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